REVISION HISTORY IHI UL/CSA Installation Guide to Drill or Enlarge Mounting Holes: REV DESCRIPTION DATE APPROVED https://lugsdirect.com/PDF%20Documents/IHI-MTG-HOLE-FIELD-MODS-UL&CSA-CERTIFICATIONS.pdf Change Marking to match S2/0 12/19/2013 TDS Cat. No. S2/0 Style No. ALL ■ Drill, Enlarge, or Modify Mounting Holes 1)Increase hole(s) dia. to 1/2 bolt (17/32 drill dia.) 2) Move location of mounting hole(s) 3)If buying blank lug, put custom hole(s) in. (.328) ■ $\blacksquare (1.031)$ Ø.218■ \blacksquare (.240) 5/8 (.312)(.625)7/16-20 UNF - 2B SCREW#11703 (.843)(ALUMINUM, TIN PLATED) (.625) -Ø.460 (.906)(.906)(.531) -(.480)(R.015)(R.030)PART MARKED (.844)(.187)S2/0FLEX WIRE 1/0-14 AWG (1.687)CU9AL THIS DRAWING AND DESIGN ARE THE PROPERTY 2/0-14INTERNATIONAL HYDRAULICS, INC OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO, AND MAY NOT BE DUPLICATED USED FOR THE BASIS OF DESIGN OR MANUFACTURE WITHOUT THE WRITTEN IHI LOGO TITLE: PERMISSION OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO. UL AND CSA LOGO T2/0-1.03GENERAL TOLERANCES **CONNECTOR** -.015 (-0,038) NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE MATERIAL: 6061-T6 SIZE: DRAWN BY: DWG NO.: REV: SUBJECT TO THIS FULL DISCLAIMER: http://www.ihiconnectors.com/disclaimer.html **TDS** T2-0 (SALES) (13699)FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE FINISH: TIN PLATE DATE: THIS IS A CAD DRAWING, DO http://www.ihiconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html 12/12/08 **EMS** http://www.ihiconnectors.com/Technical-Data-Installation.htm NOT MANUALLY REVISE